

WHAT IS CLAIMED IS:

1 1. A keyboard apparatus, comprising:
2 a frame;
3 a link bearing, provided on the frame and having
4 an elongated hole;
5 a link, slidably engaged with the elongated
6 hole of the link bearing; and
7 a stopper, provided on the frame, and
8 positioning the link at an assembling position in the
9 elongated hole,
10 wherein the link is disposed at the assembling
11 position in the elongated hole when a key top is
12 assembled to the link.

1 2. The keyboard apparatus as set forth in claim
2 1, wherein the stopper has an inclined face; and
3 wherein the link laid down on the frame is moved
4 down along the inclined face of the stopper by its
5 own weight so that the link is automatically set in
6 the assembling position.

1 3. The keyboard apparatus as set forth in claim
2 1, wherein the frame is constituted by a metal plate;
3 and
4 wherein the link bearing and the stopper are
5 formed by subjecting the metal plate to a sheet metal
6 process so that a metal base frame for the keyboard
7 apparatus is formed.

1 4. A keyboard apparatus, comprising:
2 a frame, formed by a metal plate;
3 a link bearing, formed by subjecting the metal

4 plate to a sheet metal process;
5 a link, connected to the link bearing; and
6 a key top, connected to the link so that the
7 key top is lifted and lowered.

1 5. The keyboard apparatus as set forth in claim
2 4, wherein the link is formed by subjecting a metal
3 wire rod to a bending process.

1 6. The keyboard apparatus as set forth in claim
2 4, wherein the link bearing is formed by subjecting
3 the metal plate to a boring process and a cut-raising
4 process.

1 7. The keyboard apparatus as set forth in claim
2 4, wherein the link bearing is formed by subjecting
3 the metal plate to an ejection process.